


TLM8

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Totally Integrated Automation Portal					
<b>PLC_1 [CPU 1214C DC/DC/DC]</b>					
PLC_1					
General\Project information					
Name	PLC_1	Author	Marco	Comment	
Slot	1	Rack	0		
General\Catalog information					
Short designation	CPU 1214C DC/DC/DC	Description	Work memory 100 KB; 24VDC power supply with DI14 x 24VDC SINK/SOURCE, DQ10 x 24VDC and AI2 on board; 6 high-speed counters and 4 pulse outputs on-board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 8 signal modules for I/O expansion; PROFINET IO controller, I-device, transport protocol TCP/IP, secure Open User Communication, S7 communication, Web server, OPC UA: Server DA	Article number	6ES7 214-1AG40-0XB0
Firmware version	V4.4		False		
General\Identification & Maintenance					
Plant designation		Location identifier		Installation date	2023-01-25 22:10:11.709
Additional information					
General\Checksums					
Text lists	FA 70 E8 75 1D 5A 8E 29	Software	8E CF 6A CA AB 41 9E E1		
PROFINET interface [X1]\General					
Name	PROFINET interface_1	Author	Marco	Comment	
PROFINET interface [X1]\General\Project information					
Name	DI 14/DQ 10_1	Comment		Name	AI 2_1
Comment					
PROFINET interface [X1]\Ethernet addresses\Interface networked with					
Subnet:	PN/IE_1				
PROFINET interface [X1]\Ethernet addresses\Internet protocol version 4 (IPv4)					
IP configuration	Set IP address in the project	IP address:	192.168.0.8	Subnet mask:	255.255.255.0
Use router	False				
PROFINET interface [X1]\Ethernet addresses\PROFINET					
PROFINET device name is set directly at the device	False	Generate PROFINET device name automatically	True	PROFINET device name:	plc_1
Converted name:	plcxb1d0ed	Device number:	0		
PROFINET interface [X1]\Time synchronization					
Enable time synchronization via NTP server	Enable time synchronization via NTP server		IP addresses	Server 1	0.0.0.0
Server 2	0.0.0.0	Server 3	0.0.0.0	Server 4	0.0.0.0
Update interval	10sec			CPU synchronizes the modules of the device.	No synchronization
PROFINET interface [X1]\Digital inputs\Channel0					
Channel address	I0.0	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel0\					
Enable rising edge detection	0	Prefix Event Rising Edge	49152	Event name:	0
Hardware interrupt:	0	Rising edge0	Rising edge0		
PROFINET interface [X1]\Digital inputs\Channel0\					
Enable falling edge detection	0	Prefix Event Falling Edge	49280	Event name:	0
Hardware interrupt:	0	Falling edge0	Falling edge0		
PROFINET interface [X1]\Digital inputs\Channel1					
Channel address	I0.1	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel1\					
Enable rising edge detection	0	Prefix Event Rising Edge	49153	Event name:	0
Hardware interrupt:	0	Rising edge1	Rising edge1		
PROFINET interface [X1]\Digital inputs\Channel1\					
Enable falling edge detection	0	Prefix Event Falling Edge	49281	Event name:	0
Hardware interrupt:	0	Falling edge1	Falling edge1		
PROFINET interface [X1]\Digital inputs\Channel2					
Channel address	I0.2	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel2\					
Enable rising edge detection	0	Prefix Event Rising Edge	49154	Event name:	0
Hardware interrupt:	0	Rising edge2	Rising edge2		
PROFINET interface [X1]\Digital inputs\Channel2\					
Enable falling edge detection	0	Prefix Event Falling Edge	49282	Event name:	0
Hardware interrupt:	0	Falling edge2	Falling edge2		
PROFINET interface [X1]\Digital inputs\Channel3					
Channel address	I0.3	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel3\					
Enable rising edge detection	0	Prefix Event Rising Edge	49155	Event name:	0
Hardware interrupt:	0	Rising edge3	Rising edge3		

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PROFINET interface [X1]\Digital inputs\Channel3\					
Enable falling edge detection	0	Prefix Event Falling Edge	49283	Event name:	0
Hardware interrupt:	0	Falling edge3	Falling edge3		
PROFINET interface [X1]\Digital inputs\Channel4					
Channel address	I0.4	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel4\					
Enable rising edge detection	0	Prefix Event Rising Edge	49156	Event name:	0
Hardware interrupt:	0	Rising edge4	Rising edge4		
PROFINET interface [X1]\Digital inputs\Channel4\					
Enable falling edge detection	0	Prefix Event Falling Edge	49284	Event name:	0
Hardware interrupt:	0	Falling edge4	Falling edge4		
PROFINET interface [X1]\Digital inputs\Channel5					
Channel address	I0.5	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel5\					
Enable rising edge detection	0	Prefix Event Rising Edge	49157	Event name:	0
Hardware interrupt:	0	Rising edge5	Rising edge5		
PROFINET interface [X1]\Digital inputs\Channel5\					
Enable falling edge detection	0	Prefix Event Falling Edge	49285	Event name:	0
Hardware interrupt:	0	Falling edge5	Falling edge5		
PROFINET interface [X1]\Digital inputs\Channel6					
Channel address	I0.6	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel6\					
Enable rising edge detection	0	Prefix Event Rising Edge	49158	Event name:	0
Hardware interrupt:	0	Rising edge6	Rising edge6		
PROFINET interface [X1]\Digital inputs\Channel6\					
Enable falling edge detection	0	Prefix Event Falling Edge	49286	Event name:	0
Hardware interrupt:	0	Falling edge6	Falling edge6		
PROFINET interface [X1]\Digital inputs\Channel7					
Channel address	I0.7	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel7\					
Enable rising edge detection	0	Prefix Event Rising Edge	49159	Event name:	0
Hardware interrupt:	0	Rising edge7	Rising edge7		
PROFINET interface [X1]\Digital inputs\Channel7\					
Enable falling edge detection	0	Prefix Event Falling Edge	49287	Event name:	0
Hardware interrupt:	0	Falling edge7	Falling edge7		
PROFINET interface [X1]\Digital inputs\Channel8					
Channel address	I1.0	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel8\					
Enable rising edge detection	0	Prefix Event Rising Edge	49160	Event name:	0
Hardware interrupt:	0	Rising edge8	Rising edge8		
PROFINET interface [X1]\Digital inputs\Channel8\					
Enable falling edge detection	0	Prefix Event Falling Edge	49288	Event name:	0
Hardware interrupt:	0	Falling edge8	Falling edge8		
PROFINET interface [X1]\Digital inputs\Channel9					
Channel address	I1.1	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel9\					
Enable rising edge detection	0	Prefix Event Rising Edge	49161	Event name:	0
Hardware interrupt:	0	Rising edge9	Rising edge9		
PROFINET interface [X1]\Digital inputs\Channel9\					
Enable falling edge detection	0	Prefix Event Falling Edge	49289	Event name:	0
Hardware interrupt:	0	Falling edge9	Falling edge9		
PROFINET interface [X1]\Digital inputs\Channel10					
Channel address	I1.2	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel10\					
Enable rising edge detection	0	Prefix Event Rising Edge	49162	Event name:	0
Hardware interrupt:	0	Rising edge10	Rising edge10		
PROFINET interface [X1]\Digital inputs\Channel10\					
Enable falling edge detection	0	Prefix Event Falling Edge	49290	Event name:	0
Hardware interrupt:	0	Falling edge10	Falling edge10		
PROFINET interface [X1]\Digital inputs\Channel11					
Channel address	I1.3	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel11\					
Enable rising edge detection	0	Prefix Event Rising Edge	49163	Event name:	0
Hardware interrupt:	0	Rising edge11	Rising edge11		
PROFINET interface [X1]\Digital inputs\Channel11\					
Enable falling edge detection	0	Prefix Event Falling Edge	49291	Event name:	0
Hardware interrupt:	0	Falling edge11	Falling edge11		
PROFINET interface [X1]\Digital inputs\Channel12					
Channel address	I1.4	Input filters	6.4 millise	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel13					
Channel address	I1.5	Input filters	6.4 millise	Enable pulse catch	0

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<b>PROFINET interface [X1]\Analog inputs\Noise reduction</b>					
Integration time	50 Hz (20 ms)				
<b>PROFINET interface [X1]\Analog inputs\Channel0</b>					
Channel address	IW64	Measurement type	Voltage	Voltage range	0..10 V
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1
<b>PROFINET interface [X1]\Analog inputs\Channel1</b>					
Channel address	IW66	Measurement type	Voltage	Voltage range	0..10 V
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1
<b>PROFINET interface [X1]\Digital outputs</b>					
Reaction to CPU STOP	Use substitute value				
<b>PROFINET interface [X1]\Digital outputs\Channel0</b>					
Channel address	Q0.0	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel1</b>					
Channel address	Q0.1	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel2</b>					
Channel address	Q0.2	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel3</b>					
Channel address	Q0.3	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel4</b>					
Channel address	Q0.4	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel5</b>					
Channel address	Q0.5	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel6</b>					
Channel address	Q0.6	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel7</b>					
Channel address	Q0.7	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel8</b>					
Channel address	Q1.0	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel9</b>					
Channel address	Q1.1	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Operating mode</b>					
IO controller	True	IO system	PROFINET IO-System (100)	Device number	0
IO device	False				
<b>PROFINET interface [X1]\I/O addresses\Input addresses</b>					
Start address	0.0	End address	1.7	Organization block	0
Process image	0				
<b>PROFINET interface [X1]\I/O addresses\Input addresses</b>					
Start address	64	End address	67	Organization block	0
Process image	0				
<b>PROFINET interface [X1]\I/O addresses\Output addresses</b>					
Start address	0.0	End address	1.7	Organization block	0
Process image	0				
<b>PROFINET interface [X1]\Advanced options\Interface options</b>					
Support device replacement without exchangeable medium	True	Permit overwriting of device names of all assigned IO devices	False	Use IEC V2.2 LLDP mode	False
Keep-Alive connection monitoring:	30s				
<b>PROFINET interface [X1]\Advanced options\Real time settings\IO communication</b>					
Send clock:	1.000ms				
<b>PROFINET interface [X1]\Advanced options\Real time settings\Real time options</b>					
Calculated bandwidth for cyclic IO data:	0.007ms	Calculated bandwidth for cyclic IO data:	0.704%		
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\General</b>					
Name	Port_1	Author	Marco	Comment	
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Local port:</b>					
Local port:	PLC_1\PROFINET interface_1 [X1]\Port_1 [X1 P1]	Medium:	Copper	Cable name:	---
					

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<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Partner port:</b>						
Monitoring of partner port is not possible		<b>Partner port:</b>	Any partner			
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Activate</b>						
Activate this port for use	True					
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Connection</b>						
Transmission rate / duplex:	Automatic	<b>Monitor</b>	False	<b>Enable autonegotiation</b>	True	
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Boundaries</b>						
End of detection of accessible devices	False	<b>End of topology discovery</b>	False	<b>End of the sync domain</b>	False	
<b>PROFINET interface [X1]\Web server access</b>						
Enable Web server for the IP address of this interface	False	The Web server must also be activated in the properties of the PLC.				
<b>High speed counters (HSC)\HSC1\General\Enable</b>						
Enable this high speed counter	0	Enable this high speed counter	0	Enable this high speed counter	0	
Enable this high speed counter	0	Enable this high speed counter	0	Enable this high speed counter	0	
<b>High speed counters (HSC)\HSC1\General\Project information</b>						
<b>Name</b>	HSC_1	<b>Comment</b>		<b>Name</b>	HSC_2	
<b>Comment</b>		<b>Name</b>	HSC_3	<b>Comment</b>		
<b>Name</b>	HSC_4	<b>Comment</b>		<b>Name</b>	HSC_5	
<b>Comment</b>		<b>Name</b>	HSC_6	<b>Comment</b>		
<b>High speed counters (HSC)\HSC1\I/O addresses\Input addresses</b>						
<b>Start address</b>	1000.0	<b>End address</b>	1003.7	<b>Start address</b>	1004.0	
<b>End address</b>	1007.7	<b>Organization block</b>	0	<b>Start address</b>	1008.0	
<b>End address</b>	1011.7	<b>Organization block</b>	0	<b>Process image</b>	0	
<b>Start address</b>	1012.0	<b>End address</b>	1015.7	<b>Organization block</b>	0	
<b>Process image</b>	0	<b>Start address</b>	1016.0	<b>End address</b>	1019.7	
<b>Organization block</b>	0	<b>Process image</b>	0	<b>Start address</b>	1020.0	
<b>End address</b>	1023.7	<b>Organization block</b>	0	<b>Process image</b>	0	
<b>Organization block</b>	0	<b>Process image</b>	0	<b>Process image</b>	0	
<b>Pulse generators (PTO/PWM)\PTO1/PWM1\General\Enable</b>						
Enable this pulse generator	0	Enable this pulse generator	0			
<b>Pulse generators (PTO/PWM)\PTO1/PWM1\General\Project information</b>						
<b>Name</b>	Pulse_1	<b>Comment</b>		<b>Name</b>	Pulse_2	
<b>Comment</b>						
<b>Pulse generators (PTO/PWM)\PTO1/PWM1\I/O addresses\Output addresses</b>						
<b>Start address</b>	1000.0	<b>End address</b>	1001.7	<b>Start address</b>	1002.0	
<b>End address</b>	1003.7	<b>Organization block</b>	0	<b>Organization block</b>	0	
<b>Process image</b>	0	<b>Process image</b>	0			
<b>Startup</b>						
<b>Startup after POWER ON</b>	Warm restart - mode before POWER OFF	<b>Comparison preset to actual configuration</b>	Startup CPU even if mismatch	<b>Configuration time</b>	60000ms	
<b>OBs should be interruptible</b>	1					
<b>Cycle</b>						
<b>Cycle monitoring time [ms]</b>	150ms				<b>Enable minimum cycle time for cyclic OBs</b>	0
<b>Minimum cycle time</b>	1ms					
<b>Communication load</b>						
<b>Cycle load due to communication [%]</b>	20%					
<b>System and clock memory\System memory bits</b>						
Enable the use of system memory byte	0	<b>Address of system memory byte (MBx)</b>	1	<b>First cycle</b>		
<b>Diagnostic status changed</b>		<b>Always 1 (high)</b>		<b>Always 0 (low)</b>		
<b>System and clock memory\Clock memory bits</b>						
Enable the use of clock memory byte	0	<b>Address of clock memory byte (MBx)</b>	0	<b>10 Hz clock</b>		
<b>5 Hz clock</b>		<b>2.5 Hz clock</b>		<b>2 Hz clock</b>		
<b>1.25 Hz clock</b>		<b>1 Hz clock</b>		<b>0.625 Hz clock</b>		
<b>0.5 Hz clock</b>						
<b>Web server\General</b>						
Activate Web server on all modules of this device	False	<b>Permit access only with HTTPS</b>	True			
<b>Web server\Automatic update</b>						
Enable automatic update	True	<b>Update interval</b>	0s			
<b>Web server\User management</b>						
<b>User name</b>	Everybody			<b>User rights</b>		
<b>Web server\User-defined web pages</b>						
<b>Application name</b>	<b>HTML source path</b>	<b>Default HTML page</b>	<b>Files with dynamic content</b>	<b>Web DB number</b>	<b>Fragment DB number</b>	
		index.htm	.htm;.html	333	334	
<b>Web server\Overview of interfaces</b>						
<b>Device</b>	<b>Interface</b>		<b>Enabled web server access</b>			
PLC_1	PROFINET interface_1		False			

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<b>User interface languages</b>					
<b>Assign project language</b>			<b>User interface languages</b>		
English (United States)			German		
English (United States)			English		
English (United States)			French		
English (United States)			Spanish		
English (United States)			Italian		
English (United States)			Chinese (simplified)		
<b>Time of day\Local time</b>					
<b>Time zone</b>	(UTC +01:00) Berlin, Bern, Brussels, Rome, Stockholm, Vienna				
<b>Time of day\Daylight saving time</b>					
<b>Activate daylight saving time</b>	1	<b>Difference between standard and daylight saving time</b>	60min		
<b>Time of day\Daylight saving time\Start of daylight saving time</b>					
<b>Starting week of the month:</b>	Last		Sunday	in	March
<b>at</b>	1:00 a.m.				
<b>Time of day\Daylight saving time\Start of standard time</b>					
	Last		Sunday	in	October
<b>at</b>	2:00 a.m.				
<b>Protection &amp; Security</b>					
<b>Level of protection</b>	No protection				
<b>Protection &amp; Security\Connection mechanisms</b>					
<b>Permit access with PUT/GET communication from remote partner</b>	False				
<b>Protection &amp; Security\Security event</b>					
<b>Summarize diagnostics in case of high message volume</b>	True	<b>Length of an interval</b>	20	<b>Unit</b>	seconds
<b>Protection &amp; Security\External load memory</b>					
<b>Disable copying from internal load memory to external load memory</b>	False				
<b>Configuration control\Configuration control for central configuration</b>					
<b>Allow to reconfigure the device via the user program</b>	0				
<b>Connection resources\</b>					
	<b>Station resources - Reserved - Maximum</b>	<b>Station resources - Reserved - Configured</b>	<b>Station resources - Dynamic - Configured</b>	<b>Module resources - PLC_1 [CPU 1214C DC/DC/DC] - Configured</b>	
<b>Maximum number of resources:</b>		62	6	68	
	Maximum	Configured	Configured	Configured	
<b>PG communication:</b>	4	-	-	-	
<b>HMI communication:</b>	12	1	0	1	
<b>S7 communication:</b>	8	0	0	0	
<b>Open user communication:</b>	8	0	0	0	
<b>Web communication:</b>	30	-	-	-	
<b>Other communication:</b>	-	-	0	0	
<b>Total resources used:</b>		1	0	1	
<b>Available resources:</b>		61	6	67	
<b>Overview of addresses\Overview of addresses\Overview of addresses</b>					
<b>Inputs</b>	True	<b>Outputs</b>	True	<b>Address gaps</b>	False
<b>Slot</b>	True				

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
O	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
I	64	67	AI 2_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 2
I	1000	1003	HSC_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 21
O	1000	1001	Pulse_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 32
O	1002	1003	Pulse_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 33
O	1004	1005	Pulse_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 34
O	1006	1007	Pulse_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 35
I	68	69	2 Bytes Input_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	2 Bytes	PROFINET IO-System [100]	0	6
O	64	71	8 Bytes Output_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	8 Bytes	PROFINET IO-System [100]	0	1
I	70	85	16 Bytes Input_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	16 Bytes	PROFINET IO-System [100]	0	5



## PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

### Main [OB1]

#### Main Properties

##### General

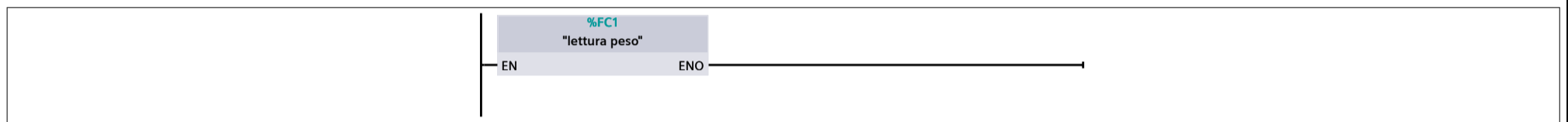
<b>Name</b>	Main	<b>Number</b>	1	<b>Type</b>	OB	<b>Language</b>	LAD
<b>Numbering</b>	Automatic						

##### Information

<b>Title</b>	"Main Program Sweep (Cycle)"	<b>Author</b>		<b>Comment</b>		<b>Family</b>	
<b>Version</b>	0.1	<b>User-defined ID</b>					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

#### Network 1:



## PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

### lettura peso [FC1]

#### lettura peso Properties

##### General

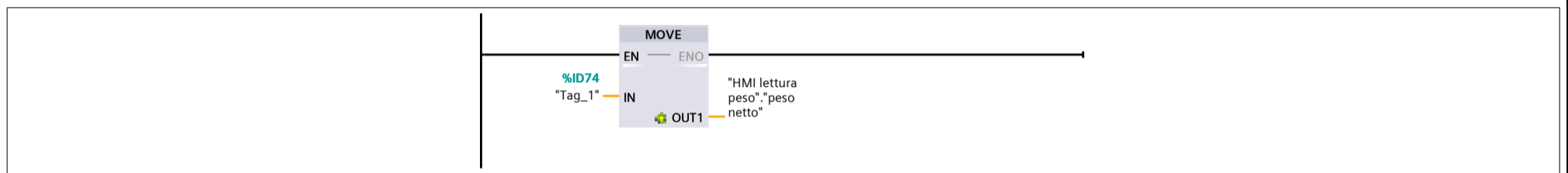
Name	lettura peso	Number	1	Type	FC	Language	LAD
Numbering	Automatic						

##### Information

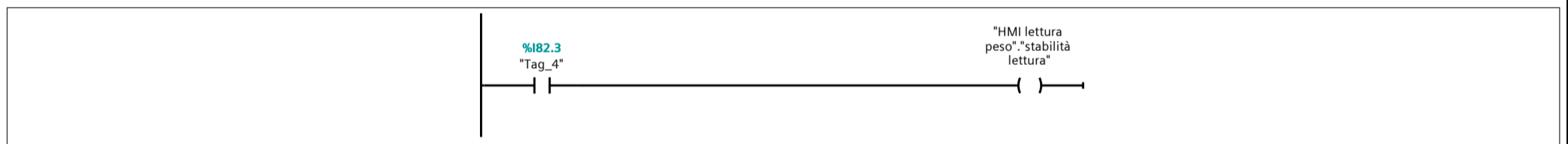
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
lettura peso	Void		

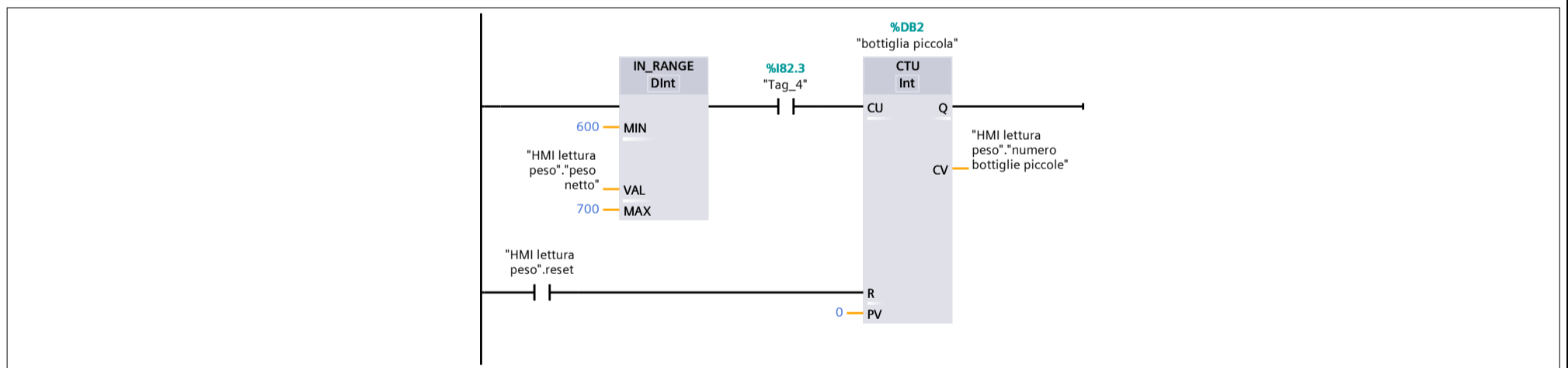
#### Network 1:



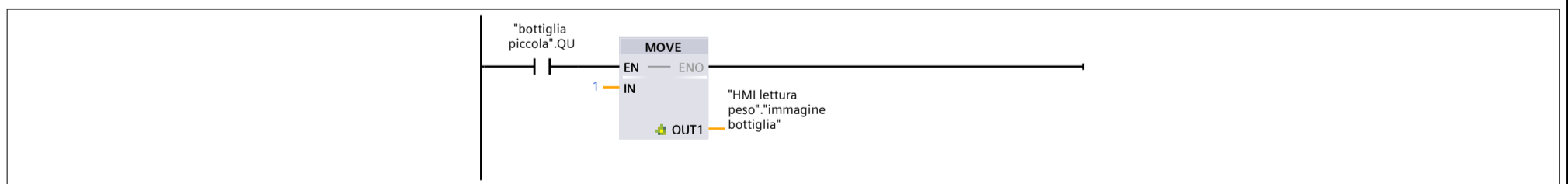
#### Network 2:



#### Network 3:

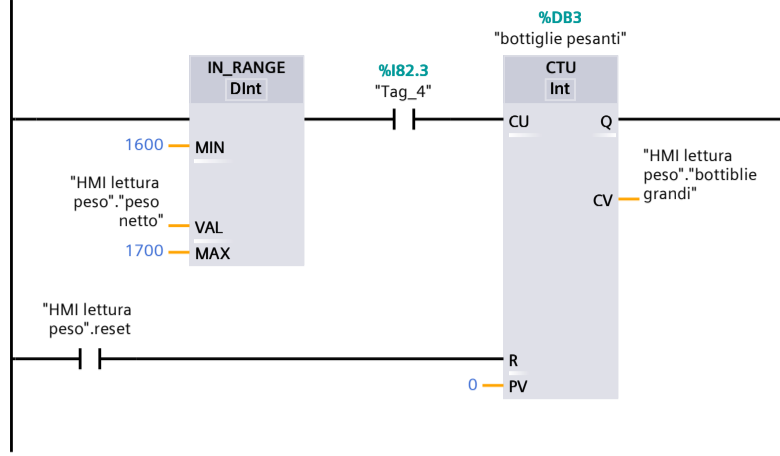


#### Network 4:

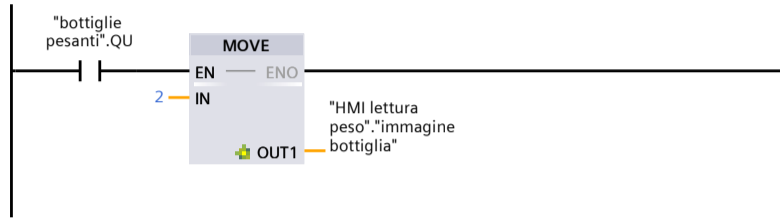


#### Network 5:

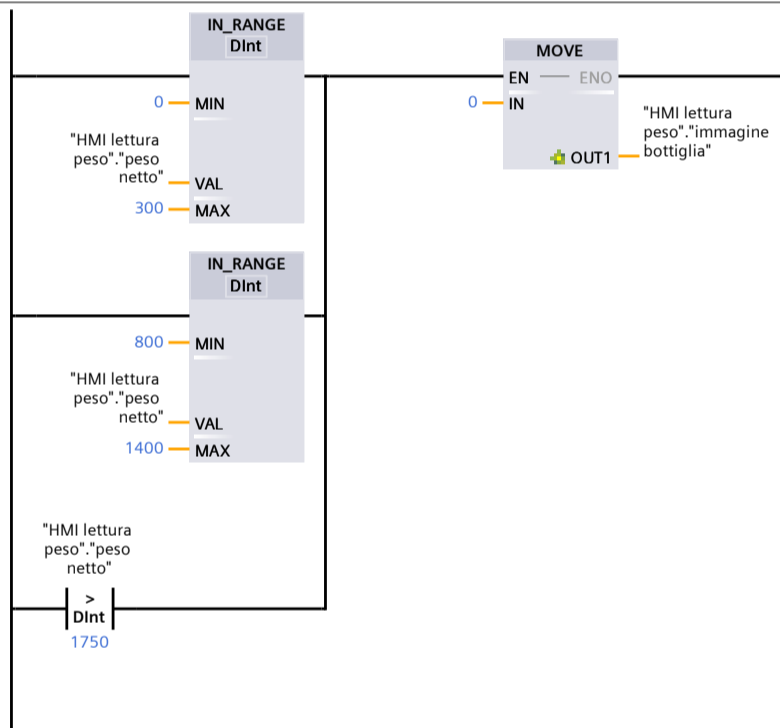




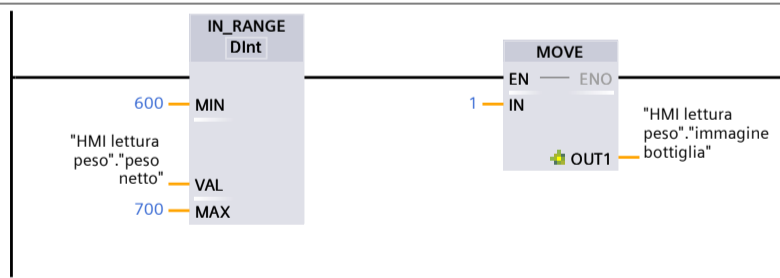
Network 6:



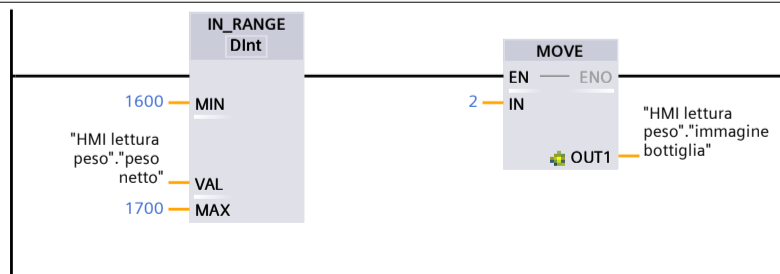
Network 7:



Network 8:



Network 9:



## PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

### HMI lettura peso [DB1]

#### HMI lettura peso Properties

##### General

<b>Name</b>	HMI lettura peso	<b>Number</b>	1	<b>Type</b>	DB	<b>Language</b>	DB
<b>Numbering</b>	Automatic						

##### Information

<b>Title</b>		<b>Author</b>		<b>Comment</b>		<b>Family</b>	
<b>Version</b>	0.1	<b>User-defined ID</b>					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
peso netto	DInt	0	False	True	True	True	False		
stabilità lettura	Bool	false	False	True	True	True	False		
numero bottiglie piccole	Int	0	False	True	True	True	False		
bottiglie grandi	Int	0	False	True	True	True	False		
reset	Bool	false	False	True	True	True	False		
immagine bottiglia	Int	0	False	True	True	True	False		

## PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

### Cyclic interrupt [OB30]

#### Cyclic interrupt Properties

##### General

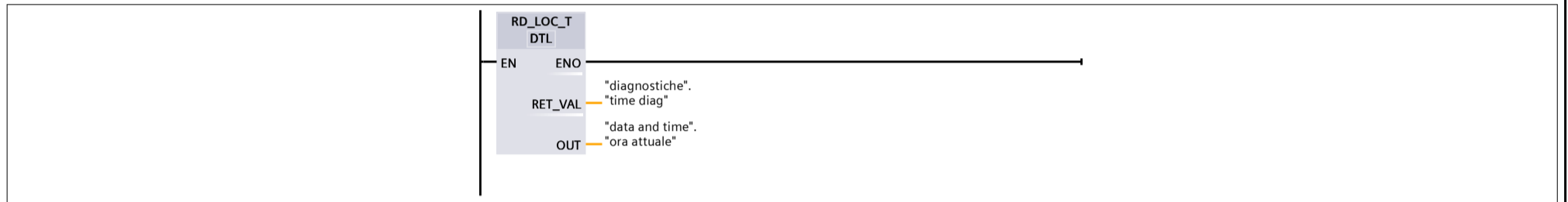
<b>Name</b>	Cyclic interrupt	<b>Number</b>	30	<b>Type</b>	OB	<b>Language</b>	LAD
<b>Numbering</b>	Automatic						

##### Information

<b>Title</b>		<b>Author</b>		<b>Comment</b>		<b>Family</b>	
<b>Version</b>	0.1	<b>User-defined ID</b>					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Event_Count	Int		Events discarded
Temp			
Constant			

#### Network 1:



## PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

### data and time [DB4]

#### data and time Properties

##### General

<b>Name</b>	data and time	<b>Number</b>	4	<b>Type</b>	DB	<b>Language</b>	DB
<b>Numbering</b>	Automatic						

##### Information

<b>Title</b>		<b>Author</b>		<b>Comment</b>		<b>Family</b>	
<b>Version</b>	0.1	<b>User-defined ID</b>					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
▼ ora attuale	DTL	DTL#1970-01-01-00:00:00	False	True	True	True	False		
YEAR	UInt	1970	False	True	True	True	False		
MONTH	USInt	1	False	True	True	True	False		
DAY	USInt	1	False	True	True	True	False		
WEEKDAY	USInt	5	False	True	True	True	False		
HOUR	USInt	0	False	True	True	True	False		
MINUTE	USInt	0	False	True	True	True	False		
SECOND	USInt	0	False	True	True	True	False		
NANOSECOND	UDInt	0	False	True	True	True	False		

## PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

### diagnostische [DB5]

#### diagnostische Properties

##### General

<b>Name</b>	diagnostische	<b>Number</b>	5	<b>Type</b>	DB	<b>Language</b>	DB
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<b>Numbering</b>	Automatic
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##### Information

<b>Title</b>		<b>Author</b>		<b>Comment</b>		<b>Family</b>	
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<b>Version</b>	0.1	<b>User-defined ID</b>	
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Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
time diag	Word	16#0	False	True	True	True	False		

PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks / System blocks / Program resources

bottiglia piccola [DB2]

bottiglia piccola Properties

General

Name	bottiglia piccola	Number	2	Type	DB	Language	DB
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Numbering	Automatic
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Information

Title		Author	Simatic	Comment		Family	IEC
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Version	1.0	User-defined ID	CNTR
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Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
CU	Bool	false	True	True	True	True	False		
CD	Bool	false	True	True	True	True	False		
R	Bool	false	True	True	True	True	False		
LD	Bool	false	True	True	True	True	False		
QU	Bool	false	True	True	True	True	False		
QD	Bool	false	True	True	True	True	False		
PV	Int	0	True	True	True	True	False		
CV	Int	0	True	True	True	True	False		



PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks / System blocks / Program resources

bottiglie pesanti [DB3]

bottiglie pesanti Properties

General

Name	bottiglie pesanti	Number	3	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	CNTR				

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
CU	Bool	false	True	True	True	True	False		
CD	Bool	false	True	True	True	True	False		
R	Bool	false	True	True	True	True	False		
LD	Bool	false	True	True	True	True	False		
QU	Bool	false	True	True	True	True	False		
QD	Bool	false	True	True	True	True	False		
PV	Int	0	True	True	True	True	False		
CV	Int	0	True	True	True	True	False		





## PLC\_1 [CPU 1214C DC/DC/DC]

### Technology objects

This folder is empty.

PLC\_1 [CPU 1214C DC/DC/DC] / PLC tags / Default tag table [44]

PLC tags

PLC tags											
	Name	Data type	Address	Retain	Accessi-ble from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engi-neering	Supervision			Comment
	Tag_1	DWord	%ID74	False	True	True	True				
	Tag_2	Bool	%I64.3	False	True	True	True				
	Tag_3	Bool	%I80.3	False	True	True	True				
	Tag_4	Bool	%I82.3	False	True	True	True				

## PLC\_1 [CPU 1214C DC/DC/DC] / PLC tags / Default tag table [44]

### User constants

User constants			
Name	Data type	Value	Comment

## PLC\_1 [CPU 1214C DC/DC/DC] / PLC data types

### System data types

This folder is empty.

## PLC\_1 [CPU 1214C DC/DC/DC] / Watch and force tables

### Force table

Name	Address	Display format	Force value	Comment
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## PLC\_1 [CPU 1214C DC/DC/DC]

### Traces

Name

## PLC\_1 [CPU 1214C DC/DC/DC] / Traces

### Measurements

This folder is empty.



## PLC\_1 [CPU 1214C DC/DC/DC] / Traces

### Combined measurements

Name

## PLC\_1 [CPU 1214C DC/DC/DC] / OPC UA communication

### Server interfaces

This folder is empty.

## PLC\_1 [CPU 1214C DC/DC/DC]

### PLC alarm text lists

This folder is empty.

## PLC\_1 [CPU 1214C DC/DC/DC] / Local modules

### PLC\_1 [CPU 1214C DC/DC/DC]

#### PLC\_1

##### General\Project information

Name	PLC_1	Author	Marco	Comment	
Slot	1	Rack	0		

##### General\Catalog information

Short designation	CPU 1214C DC/DC/DC	Description	Work memory 100 KB; 24VDC power supply with DI14 x 24VDC SINK/SOURCE, DQ10 x 24VDC and AI2 on board; 6 high-speed counters and 4 pulse outputs on-board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 8 signal modules for I/O expansion; PROFINET IO controller, I-device, transport protocol TCP/IP, secure Open User Communication, S7 communication, Web server, OPC UA: Server DA	Article number	6ES7 214-1AG40-0XB0
Firmware version	V4.4		False		

##### General\Identification & Maintenance

Plant designation		Location identifier		Installation date	2023-01-25 22:10:11.709
Additional information					

##### General\Checksums

Text lists	FA 70 E8 75 1D 5A 8E 29	Software	8E CF 6A CA AB 41 9E E1		
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##### PROFINET interface [X1]\General

Name	PROFINET interface_1	Author	Marco	Comment	
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##### PROFINET interface [X1]\General\Project information

Name	DI 14/DQ 10_1	Comment		Name	AI 2_1
Comment					

##### PROFINET interface [X1]\Ethernet addresses\Interface networked with

Subnet:	PN/IE_1				
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##### PROFINET interface [X1]\Ethernet addresses\Internet protocol version 4 (IPv4)

IP configuration	Set IP address in the project	IP address:	192.168.0.8	Subnet mask:	255.255.255.0
Use router	False				

##### PROFINET interface [X1]\Ethernet addresses\PROFINET

PROFINET device name is set directly at the device	False	Generate PROFINET device name automatically	True	PROFINET device name:	plc_1
Converted name:	plcxb1d0ed	Device number:	0		

##### PROFINET interface [X1]\Time synchronization

Enable time synchronization via NTP server	Enable time synchronization via NTP server		IP addresses	Server 1	0.0.0.0
Server 2	0.0.0.0	Server 3	0.0.0.0	Server 4	0.0.0.0
Update interval	10sec			CPU synchronizes the modules of the device.	No synchronization

##### PROFINET interface [X1]\Digital inputs\Channel0

Channel address	I0.0	Input filters	6.4 millise	Enable pulse catch	0
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##### PROFINET interface [X1]\Digital inputs\Channel0\

Enable rising edge detection	0	Prefix Event Rising Edge	49152	Event name:	0
Hardware interrupt:	0	Rising edge0	Rising edge0		

##### PROFINET interface [X1]\Digital inputs\Channel0\

Enable falling edge detection	0	Prefix Event Falling Edge	49280	Event name:	0
Hardware interrupt:	0	Falling edge0	Falling edge0		

##### PROFINET interface [X1]\Digital inputs\Channel1

Channel address	I0.1	Input filters	6.4 millise	Enable pulse catch	0
-----------------	------	---------------	-------------	--------------------	---

##### PROFINET interface [X1]\Digital inputs\Channel1\

Enable rising edge detection	0	Prefix Event Rising Edge	49153	Event name:	0
Hardware interrupt:	0	Rising edge1	Rising edge1		

##### PROFINET interface [X1]\Digital inputs\Channel1\

Enable falling edge detection	0	Prefix Event Falling Edge	49281	Event name:	0
Hardware interrupt:	0	Falling edge1	Falling edge1		

##### PROFINET interface [X1]\Digital inputs\Channel2

Channel address	I0.2	Input filters	6.4 millise	Enable pulse catch	0
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##### PROFINET interface [X1]\Digital inputs\Channel2\

Enable rising edge detection	0	Prefix Event Rising Edge	49154	Event name:	0
Hardware interrupt:	0	Rising edge2	Rising edge2		

##### PROFINET interface [X1]\Digital inputs\Channel2\

Enable falling edge detection	0	Prefix Event Falling Edge	49282	Event name:	0
Hardware interrupt:	0	Falling edge2	Falling edge2		


##### PROFINET interface [X1]\Digital inputs\Channel3

Channel address	I0.3	Input filters	6.4 millise	Enable pulse catch	0
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##### PROFINET interface [X1]\Digital inputs\Channel3\

Enable rising edge detection	0	Prefix Event Rising Edge	49155	Event name:	0
Hardware interrupt:	0	Rising edge3	Rising edge3		

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PROFINET interface [X1]\Digital inputs\Channel3\					
Enable falling edge detection	0	Prefix Event Falling Edge	49283	Event name:	0
Hardware interrupt:	0	Falling edge3	Falling edge3		
PROFINET interface [X1]\Digital inputs\Channel4\					
Channel address	I0.4	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel4\					
Enable rising edge detection	0	Prefix Event Rising Edge	49156	Event name:	0
Hardware interrupt:	0	Rising edge4	Rising edge4		
PROFINET interface [X1]\Digital inputs\Channel4\					
Enable falling edge detection	0	Prefix Event Falling Edge	49284	Event name:	0
Hardware interrupt:	0	Falling edge4	Falling edge4		
PROFINET interface [X1]\Digital inputs\Channel5\					
Channel address	I0.5	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel5\					
Enable rising edge detection	0	Prefix Event Rising Edge	49157	Event name:	0
Hardware interrupt:	0	Rising edge5	Rising edge5		
PROFINET interface [X1]\Digital inputs\Channel5\					
Enable falling edge detection	0	Prefix Event Falling Edge	49285	Event name:	0
Hardware interrupt:	0	Falling edge5	Falling edge5		
PROFINET interface [X1]\Digital inputs\Channel6\					
Channel address	I0.6	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel6\					
Enable rising edge detection	0	Prefix Event Rising Edge	49158	Event name:	0
Hardware interrupt:	0	Rising edge6	Rising edge6		
PROFINET interface [X1]\Digital inputs\Channel6\					
Enable falling edge detection	0	Prefix Event Falling Edge	49286	Event name:	0
Hardware interrupt:	0	Falling edge6	Falling edge6		
PROFINET interface [X1]\Digital inputs\Channel7\					
Channel address	I0.7	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel7\					
Enable rising edge detection	0	Prefix Event Rising Edge	49159	Event name:	0
Hardware interrupt:	0	Rising edge7	Rising edge7		
PROFINET interface [X1]\Digital inputs\Channel7\					
Enable falling edge detection	0	Prefix Event Falling Edge	49287	Event name:	0
Hardware interrupt:	0	Falling edge7	Falling edge7		
PROFINET interface [X1]\Digital inputs\Channel8\					
Channel address	I1.0	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel8\					
Enable rising edge detection	0	Prefix Event Rising Edge	49160	Event name:	0
Hardware interrupt:	0	Rising edge8	Rising edge8		
PROFINET interface [X1]\Digital inputs\Channel8\					
Enable falling edge detection	0	Prefix Event Falling Edge	49288	Event name:	0
Hardware interrupt:	0	Falling edge8	Falling edge8		
PROFINET interface [X1]\Digital inputs\Channel9\					
Channel address	I1.1	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel9\					
Enable rising edge detection	0	Prefix Event Rising Edge	49161	Event name:	0
Hardware interrupt:	0	Rising edge9	Rising edge9		
PROFINET interface [X1]\Digital inputs\Channel9\					
Enable falling edge detection	0	Prefix Event Falling Edge	49289	Event name:	0
Hardware interrupt:	0	Falling edge9	Falling edge9		
PROFINET interface [X1]\Digital inputs\Channel10\					
Channel address	I1.2	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel10\					
Enable rising edge detection	0	Prefix Event Rising Edge	49162	Event name:	0
Hardware interrupt:	0	Rising edge10	Rising edge10		
PROFINET interface [X1]\Digital inputs\Channel10\					
Enable falling edge detection	0	Prefix Event Falling Edge	49290	Event name:	0
Hardware interrupt:	0	Falling edge10	Falling edge10		
PROFINET interface [X1]\Digital inputs\Channel11\					
Channel address	I1.3	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel11\					
Enable rising edge detection	0	Prefix Event Rising Edge	49163	Event name:	0
Hardware interrupt:	0	Rising edge11	Rising edge11		
PROFINET interface [X1]\Digital inputs\Channel11\					
Enable falling edge detection	0	Prefix Event Falling Edge	49291	Event name:	0
Hardware interrupt:	0	Falling edge11	Falling edge11		
PROFINET interface [X1]\Digital inputs\Channel12\					
Channel address	I1.4	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel13\					
Channel address	I1.5	Input filters	6.4 millisec	Enable pulse catch	0

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<b>PROFINET interface [X1]\Analog inputs\Noise reduction</b>					
Integration time	50 Hz (20 ms)				
<b>PROFINET interface [X1]\Analog inputs\Channel0</b>					
Channel address	IW64	Measurement type	Voltage	Voltage range	0..10 V
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1
<b>PROFINET interface [X1]\Analog inputs\Channel1</b>					
Channel address	IW66	Measurement type	Voltage	Voltage range	0..10 V
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1
<b>PROFINET interface [X1]\Digital outputs</b>					
Reaction to CPU STOP	Use substitute value				
<b>PROFINET interface [X1]\Digital outputs\Channel0</b>					
Channel address	Q0.0	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel1</b>					
Channel address	Q0.1	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel2</b>					
Channel address	Q0.2	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel3</b>					
Channel address	Q0.3	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel4</b>					
Channel address	Q0.4	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel5</b>					
Channel address	Q0.5	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel6</b>					
Channel address	Q0.6	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel7</b>					
Channel address	Q0.7	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel8</b>					
Channel address	Q1.0	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Digital outputs\Channel9</b>					
Channel address	Q1.1	Substitute a value of 1 on a change from RUN to STOP.	0		
<b>PROFINET interface [X1]\Operating mode</b>					
IO controller	True	IO system	PROFINET IO-System (100)	Device number	0
IO device	False				
<b>PROFINET interface [X1]\I/O addresses\Input addresses</b>					
Start address	0.0	End address	1.7	Organization block	0
Process image	0				
<b>PROFINET interface [X1]\I/O addresses\Input addresses</b>					
Start address	64	End address	67	Organization block	0
Process image	0				
<b>PROFINET interface [X1]\I/O addresses\Output addresses</b>					
Start address	0.0	End address	1.7	Organization block	0
Process image	0				
<b>PROFINET interface [X1]\Advanced options\Interface options</b>					
Support device replacement without exchangeable medium	True	Permit overwriting of device names of all assigned IO devices	False	Use IEC V2.2 LLDP mode	False
Keep-Alive connection monitoring:	30s				
<b>PROFINET interface [X1]\Advanced options\Real time settings\IO communication</b>					
Send clock:	1.000ms				
<b>PROFINET interface [X1]\Advanced options\Real time settings\Real time options</b>					
Calculated bandwidth for cyclic IO data:	0.007ms	Calculated bandwidth for cyclic IO data:	0.704%		
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\General</b>					
Name	Port_1	Author	Marco	Comment	
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Local port:</b>					
Local port:	PLC_1\PROFINET interface_1 [X1]\Port_1 [X1 P1]	Medium:	Copper	Cable name:	---
					

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<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Partner port:</b>					
Monitoring of partner port is not possible		Partner port:	Any partner		
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Activate</b>					
Activate this port for use	True				
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Connection</b>					
Transmission rate / duplex:	Automatic	Monitor	False	Enable autonegotiation	True
<b>PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Boundaries</b>					
End of detection of accessible devices	False	End of topology discovery	False	End of the sync domain	False
<b>PROFINET interface [X1]\Web server access</b>					
Enable Web server for the IP address of this interface	False	The Web server must also be activated in the properties of the PLC.			
<b>High speed counters (HSC)\HSC1\General\Enable</b>					
Enable this high speed counter	0	Enable this high speed counter	0	Enable this high speed counter	0
Enable this high speed counter	0	Enable this high speed counter	0	Enable this high speed counter	0
<b>High speed counters (HSC)\HSC1\General\Project information</b>					
Name	HSC_1	Comment		Name	HSC_2
Comment		Name	HSC_3	Comment	
Name	HSC_4	Comment		Name	HSC_5
Comment		Name	HSC_6	Comment	
<b>High speed counters (HSC)\HSC1\I/O addresses\Input addresses</b>					
Start address	1000.0	End address	1003.7	Start address	1004.0
End address	1007.7	Organization block	0	Start address	1008.0
End address	1011.7	Organization block	0	Process image	0
Start address	1012.0	End address	1015.7	Organization block	0
Process image	0	Start address	1016.0	End address	1019.7
Organization block	0	Process image	0	Start address	1020.0
End address	1023.7	Organization block	0	Process image	0
Organization block	0	Process image	0	Process image	0
<b>Pulse generators (PTO/PWM)\PTO1/PWM1\General\Enable</b>					
Enable this pulse generator	0	Enable this pulse generator	0		
<b>Pulse generators (PTO/PWM)\PTO1/PWM1\General\Project information</b>					
Name	Pulse_1	Comment		Name	Pulse_2
Comment					
<b>Pulse generators (PTO/PWM)\PTO1/PWM1\I/O addresses\Output addresses</b>					
Start address	1000.0	End address	1001.7	Start address	1002.0
End address	1003.7	Organization block	0	Organization block	0
Process image	0	Process image	0		
<b>Startup</b>					
Startup after POWER ON	Warm restart - mode before POWER OFF	Comparison preset to actual configuration	Startup CPU even if mismatch	Configuration time	60000ms
OBS should be interruptible	1				
<b>Cycle</b>					
Cycle monitoring time [ms]	150ms			Enable minimum cycle time for cyclic OBs	0
Minimum cycle time	1ms				
<b>Communication load</b>					
Cycle load due to communication [%]	20%				
<b>System and clock memory\System memory bits</b>					
Enable the use of system memory byte	0	Address of system memory byte (MBx)	1	First cycle	
Diagnostic status changed		Always 1 (high)		Always 0 (low)	
<b>System and clock memory\Clock memory bits</b>					
Enable the use of clock memory byte	0	Address of clock memory byte (MBx)	0	10 Hz clock	
5 Hz clock		2.5 Hz clock		2 Hz clock	
1.25 Hz clock		1 Hz clock		0.625 Hz clock	
0.5 Hz clock					
<b>Web server\General</b>					
Activate Web server on all modules of this device	False	Permit access only with HTTPS	True		
<b>Web server\Automatic update</b>					
Enable automatic update	True	Update interval	0s		
<b>Web server\User management</b>					
User name	Everybody			User rights	
<b>Web server\User-defined web pages</b>					
Application name	HTML source path	Default HTML page	Files with dynamic content	Web DB number	Fragment DB number
		index.htm	.htm;.html	333	334
<b>Web server\Overview of interfaces</b>					
Device	Interface		Enabled web server access		
PLC_1	PROFINET interface_1		False		

Totally Integrated Automation Portal					
<b>User interface languages</b>					
<b>Assign project language</b>			<b>User interface languages</b>		
English (United States)			German		
English (United States)			English		
English (United States)			French		
English (United States)			Spanish		
English (United States)			Italian		
English (United States)			Chinese (simplified)		
<b>Time of day\Local time</b>					
<b>Time zone</b>	(UTC +01:00) Berlin, Bern, Brussels, Rome, Stockholm, Vienna				
<b>Time of day\Daylight saving time</b>					
<b>Activate daylight saving time</b>	1	<b>Difference between standard and daylight saving time</b>	60min		
<b>Time of day\Daylight saving time\Start of daylight saving time</b>					
<b>Starting week of the month:</b>	Last		Sunday	in	March
<b>at</b>	1:00 a.m.				
<b>Time of day\Daylight saving time\Start of standard time</b>					
	Last		Sunday	in	October
<b>at</b>	2:00 a.m.				
<b>Protection &amp; Security</b>					
<b>Level of protection</b>	No protection				
<b>Protection &amp; Security\Connection mechanisms</b>					
<b>Permit access with PUT/GET communication from remote partner</b>	False				
<b>Protection &amp; Security\Security event</b>					
<b>Summarize diagnostics in case of high message volume</b>	True	<b>Length of an interval</b>	20	<b>Unit</b>	seconds
<b>Protection &amp; Security\External load memory</b>					
<b>Disable copying from internal load memory to external load memory</b>	False				
<b>Configuration control\Configuration control for central configuration</b>					
<b>Allow to reconfigure the device via the user program</b>	0				
<b>Connection resources\</b>					
	<b>Station resources - Reserved - Maximum</b>	<b>Station resources - Reserved - Configured</b>	<b>Station resources - Dynamic - Configured</b>	<b>Module resources - PLC_1 [CPU 1214C DC/DC/DC] - Configured</b>	
<b>Maximum number of resources:</b>		62	6	68	
	Maximum	Configured	Configured	Configured	
<b>PG communication:</b>	4	-	-	-	
<b>HMI communication:</b>	12	1	0	1	
<b>S7 communication:</b>	8	0	0	0	
<b>Open user communication:</b>	8	0	0	0	
<b>Web communication:</b>	30	-	-	-	
<b>Other communication:</b>	-	-	0	0	
<b>Total resources used:</b>		1	0	1	
<b>Available resources:</b>		61	6	67	
<b>Overview of addresses\Overview of addresses\Overview of addresses</b>					
<b>Inputs</b>	True	<b>Outputs</b>	True	<b>Address gaps</b>	False
<b>Slot</b>	True				



Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
O	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
I	64	67	AI 2_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 2
I	1000	1003	HSC_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 21
O	1000	1001	Pulse_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 32
O	1002	1003	Pulse_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 33
O	1004	1005	Pulse_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 34
O	1006	1007	Pulse_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 35
I	68	69	2 Bytes Input_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	2 Bytes	PROFINET IO-System [100]	0	6
O	64	71	8 Bytes Output_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	8 Bytes	PROFINET IO-System [100]	0	1
I	70	85	16 Bytes Input_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	16 Bytes	PROFINET IO-System [100]	0	5

## PLC\_1 [CPU 1214C DC/DC/DC] / Distributed I/O

### PROFINET IO-System (100): PN/IE\_1

#### PROFINET IO-System

##### General

IO controller:	PLC_1	Name:	PROFINET IO-System	Number:	100
Use name as extension for the PROFINET device name.	False				

##### Hardware identifier

Hardware identifier	269
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##### Overview of addresses\Overview of addresses\Overview of addresses

Inputs	True	Outputs	True	Address gaps	False
Slot	True				

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
O	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
I	64	67	AI 2_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 2
I	1000	1003	HSC_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 21
O	1000	1001	Pulse_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 32
O	1002	1003	Pulse_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 33
O	1004	1005	Pulse_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 34
O	1006	1007	Pulse_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 35
I	68	69	2 Bytes Input_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	2 Bytes	PROFINET IO-System [100]	0	6
O	64	71	8 Bytes Output_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	8 Bytes	PROFINET IO-System [100]	0	1
I	70	85	16 Bytes Input_1	Automatic update	laumaspnio [LAUMAS-RE/PNS V2.0]	1	16 Bytes	PROFINET IO-System [100]	0	5

## PLC\_1 [CPU 1214C DC/DC/DC] / Distributed I/O / PROFINET IO-System (100): PN/IE\_1

### laumaspnio [LAUMAS-RE/PNS V2.0]

#### laumaspnio

##### General

Name	laumaspnio	Author	Marco	Comment	
Rack	0	Slot	0		

##### General/Catalog information

Short designation	LAUMAS-RE/PNS V2.0	Description	NIC 52-RE, firmware V2.0 - V2.x, supports FastStartup, Identification & Maintenance 1-4, RT & IRT Communication.	Article number	1544.100
Firmware version	2.0	HwVersion	3	GSD file	gsdml-v2.31-laumas-repns-20170509.xml

##### PROFINET interface [X1]\General

Name	PN-IO	Comment	
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##### PROFINET interface [X1]\Ethernet addresses\Interface networked with

Subnet:	PN/IE_1
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##### PROFINET interface [X1]\Ethernet addresses\Internet protocol version 4 (IPv4)

IP configuration	Set IP address in the project	IP address:	192.168.0.23	Subnet mask:	255.255.255.0
Synchronize router settings with IO controller	True	Use router	False		

##### PROFINET interface [X1]\Ethernet addresses\PROFINET

PROFINET device name is set directly at the device	False	Generate PROFINET device name automatically	True	PROFINET device name:	laumaspnio
Converted name:	laumaspnio	Device number:	1		

##### PROFINET interface [X1]\Advanced options\Interface options

Prioritized startup	False	Use IEC V2.2 LLDP mode	False
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##### PROFINET interface [X1]\Advanced options\Media redundancy

MRP domain	mrpdomain-1	Media redundancy role:	Not device in the ring	Alternative redundancy	False
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##### PROFINET interface [X1]\Advanced options\Real time settings\IO cycle\Shared Device

IO controller outside project with access to this IO device	0
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##### PROFINET interface [X1]\Advanced options\Real time settings\IO cycle\Update time

Calculate update time automatically	True	Update time	2.000ms	Set update time manually	False
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##### PROFINET interface [X1]\Advanced options\Real time settings\IO cycle\Watchdog time

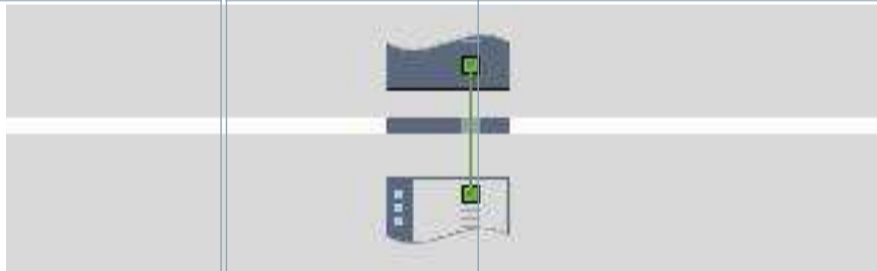
Trigger watchdog after	3cycles of missing IO data.	Watchdog time:	6.000ms
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##### PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\General

PositionNumber	1	Name	Port 1	Comment	
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##### PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port interconnection\Local port:

Local port:	laumaspnio\PN-IO [X1]\Port 1 [X1 P1 R]	Medium:	Copper	Cable name:	---
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##### PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port interconnection\Partner port:

Monitoring of partner port is not possible	Alternative partners	False	Partner port:	Any partner
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##### PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port options\Activate

Activate this port for use	True
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##### PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port options\Connection

Transmission rate / duplex:	Automatic	Monitor	False	Enable autonegotiation	True
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##### PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port options\Boundaries

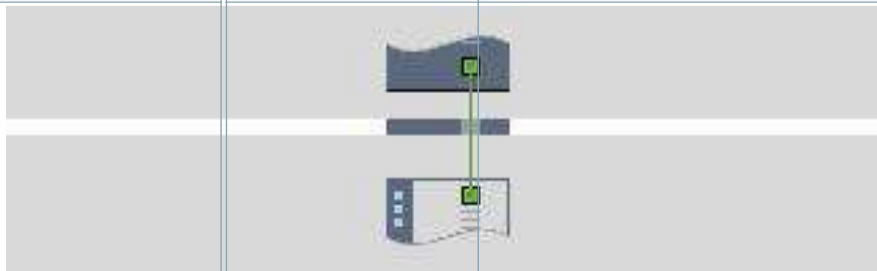
End of detection of accessible devices	False	End of topology discovery	False	End of the sync domain	False
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##### PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\General

PositionNumber	2	Name	Port 2	Comment	
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##### PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port interconnection\Local port:

Local port:	laumaspnio\PN-IO [X1]\Port 2 [X1 P2 R]	Medium:	Copper	Cable name:	---
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##### PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port interconnection\Partner port:

Monitoring of partner port is not possible	Alternative partners	False	Partner port:	Any partner
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**PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port options\Activate**

Activate this port for use	True
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**PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port options\Connection**

Transmission rate / duplex:	Automatic	Monitor	False	Enable autonegotiation	True
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**PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port options\Boundaries**

End of detection of accessible devices	False	End of topology discovery	False	End of the sync domain	False
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**Shared Device**

Name	Access
laumaspnio	PLC_1
laumaspnio => PN-IO	PLC_1
laumaspnio => PN-IO => Port 1	PLC_1
laumaspnio => PN-IO => Port 2	PLC_1
8 Bytes Output_1	PLC_1
16 Bytes Input_1	PLC_1
2 Bytes Input_1	PLC_1

**Identification & Maintenance**

Plant designation		Location identifier		Installation date	2023-01-25 22:10:53.907
Additional information					