

sequencer

Table of contents

PLC_1 [CPU 1214C DC/DC/DC]	3 - 1
Program blocks	
Main [OB1]	4 - 1
process variables [DB1]	5 - 1
sequencer [FC1]	6 - 1
stato trend [FC2]	7 - 1
controllo pilote light [FC3]	8 - 1
System blocks	
Program resources	
ramp generator [DB2]	9 - 1
Technology objects	10 - 1
PLC tags	
Default tag table [35]	
PLC tags	11 - 1
User constants	12 - 1
PLC data types	
System data types	13 - 1
Watch and force tables	
Force table	14 - 1
Traces	15 - 1
Measurements	16 - 1
Combined measurements	17 - 1
OPC UA communication	
Server interfaces	18 - 1
PLC alarm text lists	19 - 1
Local modules	
PLC_1 [CPU 1214C DC/DC/DC]	20 - 1

PLC_1 [CPU 1214C DC/DC/DC]

PLC_1

Project information

Name	PLC_1	Author	togno	Comment	
Slot	1	Rack	0		

Catalog information

Short designation	CPU 1214C DC/DC/DC	Description	Work memory 100 KB; 24VDC power supply with DI14 x 24VDC SINK/SOURCE, DQ10 x 24VDC and AI2 on board; 6 high-speed counters and 4 pulse outputs on-board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 8 signal modules for I/O expansion; PROFINET IO controller, I-device, transport protocol TCP/IP, secure Open User Communication, S7 communication, Web server, OPC UA: Server DA	Article number	6ES7 214-1AG40-0XB0
Firmware version	V4.5		False		

Connection resources

	Station resources - Reserved - Maximum	Station resources - Reserved - Configured	Station resources - Dynamic - Configured	Module resources - PLC_1 [CPU 1214C DC/DC/DC] - Configured
Maximum number of resources:		34	34	68
	Maximum	Configured	Configured	Configured
PG communication:	4	-	-	-
HMI communication:	12	1	0	1
S7 communication:	8	0	0	0
Open user communication:	8	0	0	0
Web communication:	2	-	-	-
OPC UA client/server communication:	0	-	-	-
Other communication:	-	-	0	0
Total resources used:		1	0	1
Available resources:		33	34	67

Overview of addresses

Inputs	True	Outputs	True	Address gaps	False
---------------	------	----------------	------	---------------------	-------

Slot	True
-------------	------

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
O	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
I	64	67	AI 2_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 2
I	1000	1003	HSC_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 21
O	1000	1001	Pulse_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 32
O	1002	1003	Pulse_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 33
O	1004	1005	Pulse_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 34
O	1006	1007	Pulse_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 35

PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
-------------	------	---------------	---	-------------	----	-----------------	-----

Numbering	Automatic
------------------	-----------

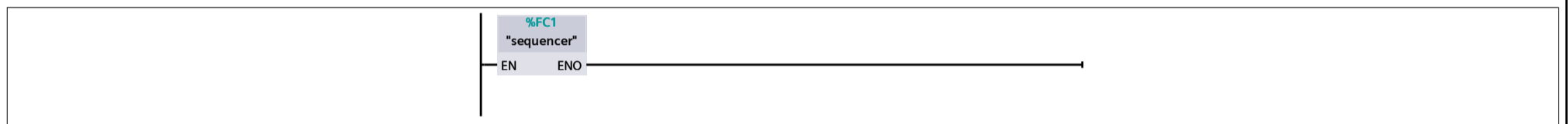
Information

Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
--------------	------------------------------	---------------	--	----------------	--	---------------	--

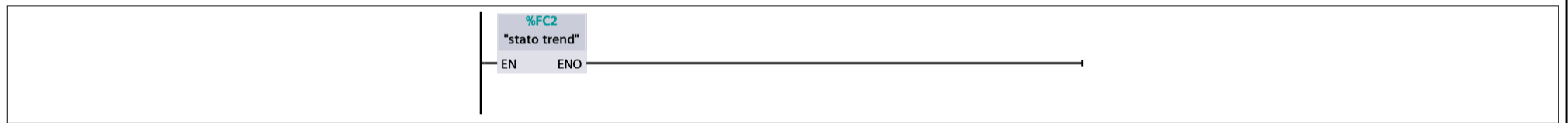
Version	0.1	User-defined ID	
----------------	-----	------------------------	--

Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		

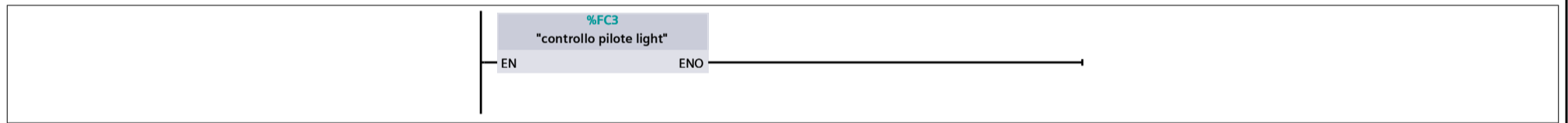
Network 1:



Network 2:



Network 3:



PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

process variables [DB1]

process variables Properties

General

Name	process variables	Number	1	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain
▼ Static			
rampa	DInt	0	False
valvola 1	Int	0	False
valvola 2	Int	0	False
valvola 3	Int	0	False
valvola 4	Int	0	False
stato valvola ev1	Bool	false	False
stato valvola ev2	Bool	false	False
stato valvola ev3	Bool	false	False
stato valvola ev4	Bool	false	False

PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

sequencer [FC1]

sequencer Properties

General

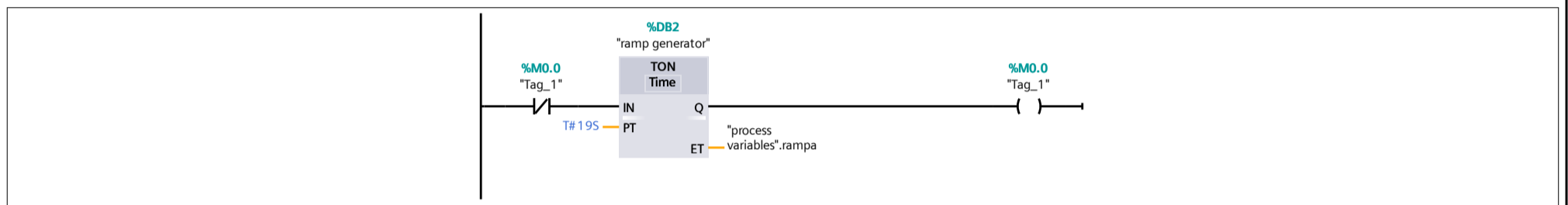
Name	sequencer	Number	1	Type	FC	Language	LAD
Numbering	Automatic						

Information

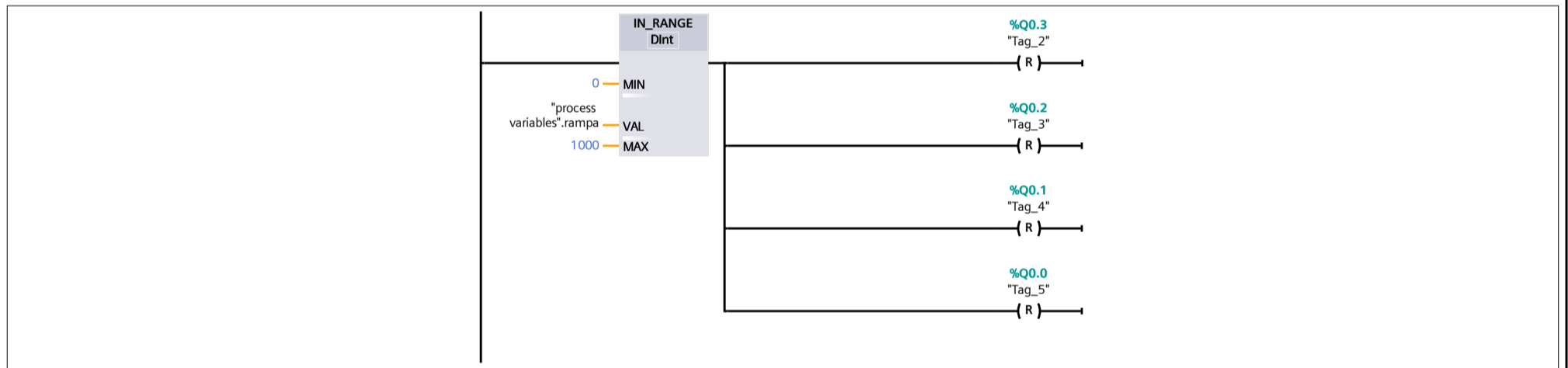
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
Input		
Output		
InOut		
Temp		
Constant		
▼ Return		
sequencer	Void	

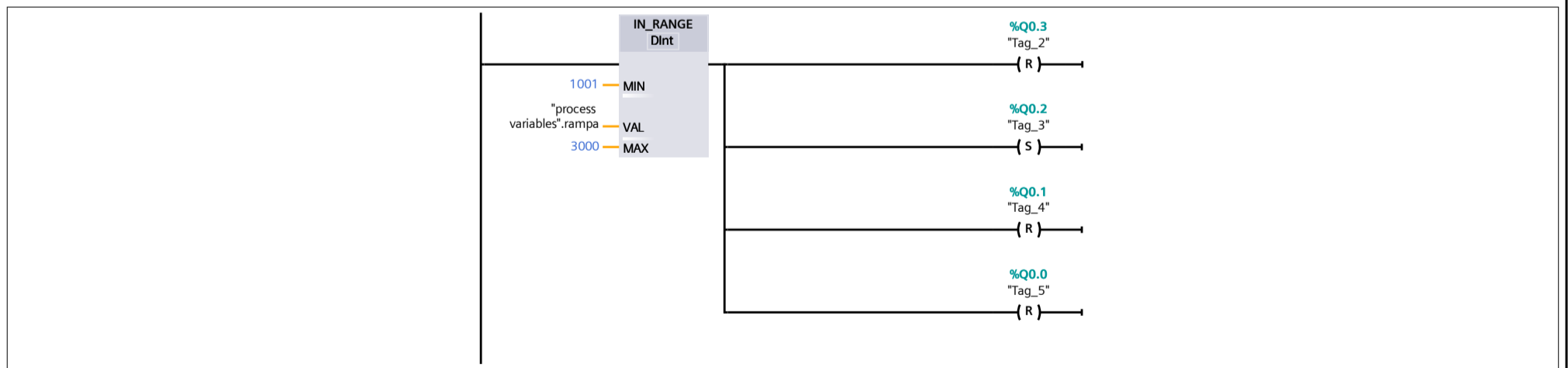
Network 1:



Network 2:

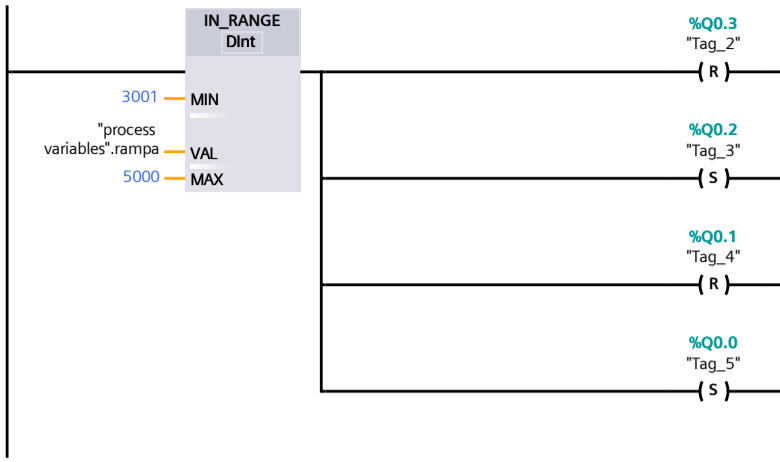


Network 3:

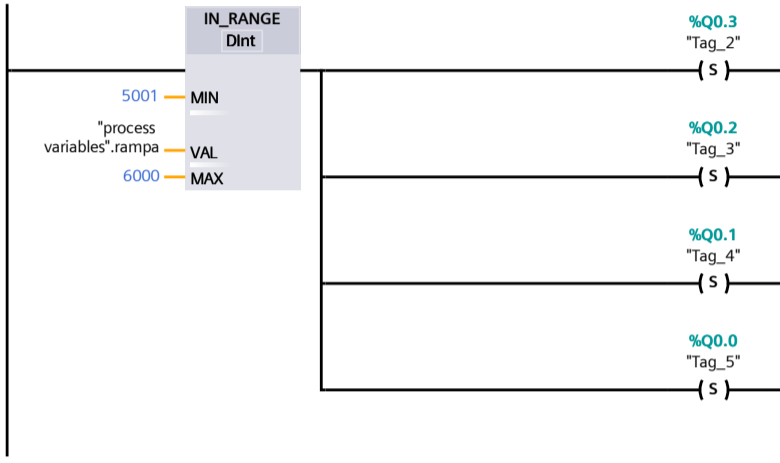


Network 4:

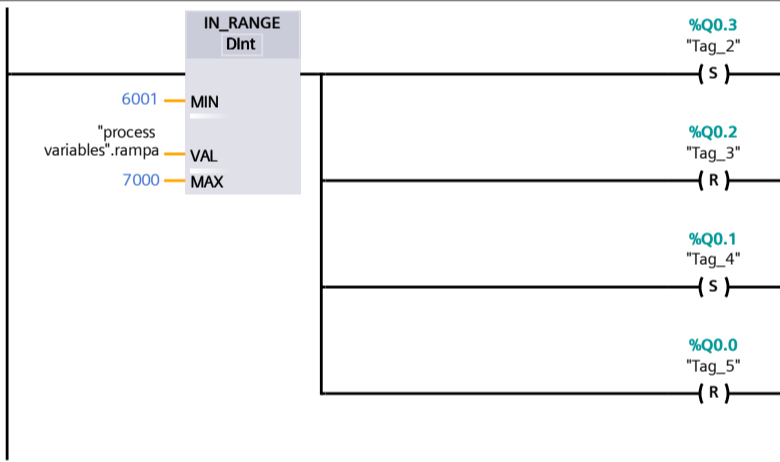




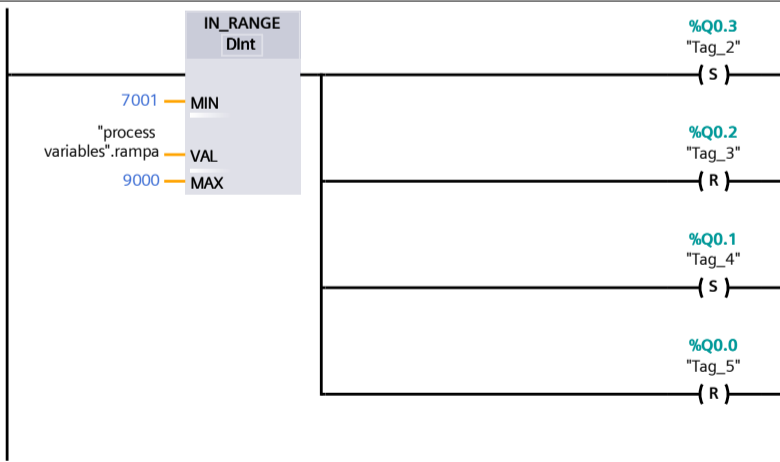
Network 5:



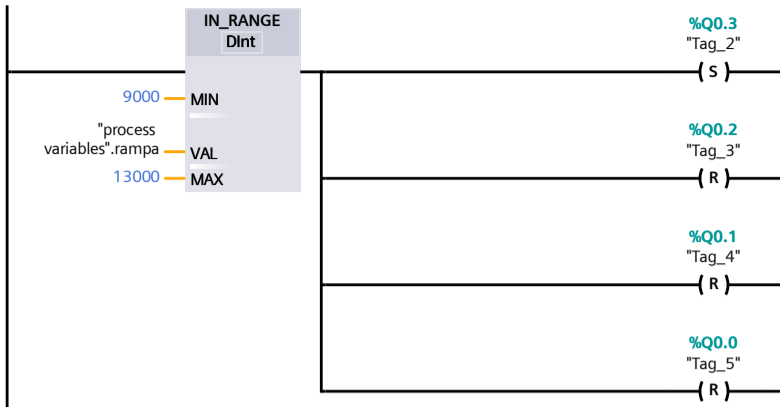
Network 6:



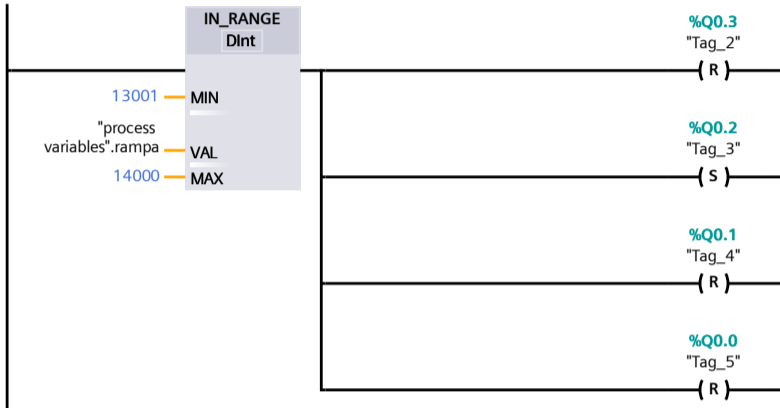
Network 7:



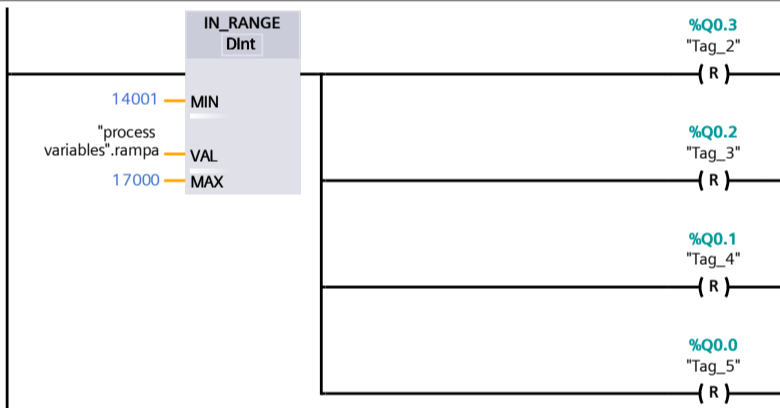
Network 8:



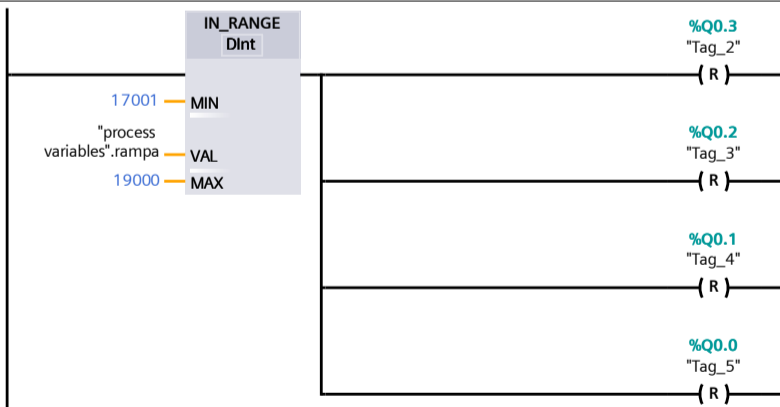
Network 9:



Network 10:



Network 11:



PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

stato trend [FC2]

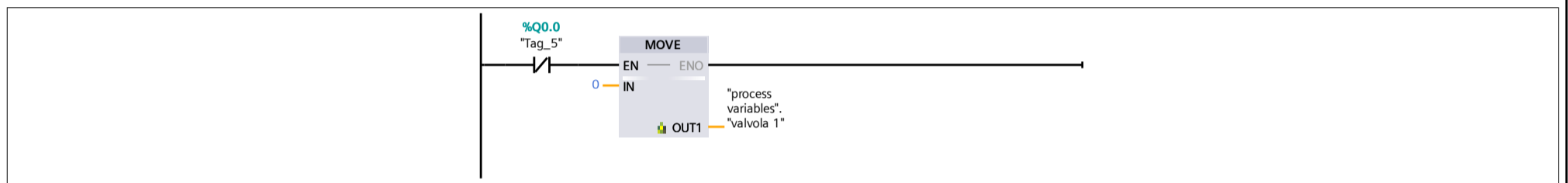
stato trend Properties

General							
Name	stato trend	Number	2	Type	FC	Language	LAD
Numbering	Automatic						

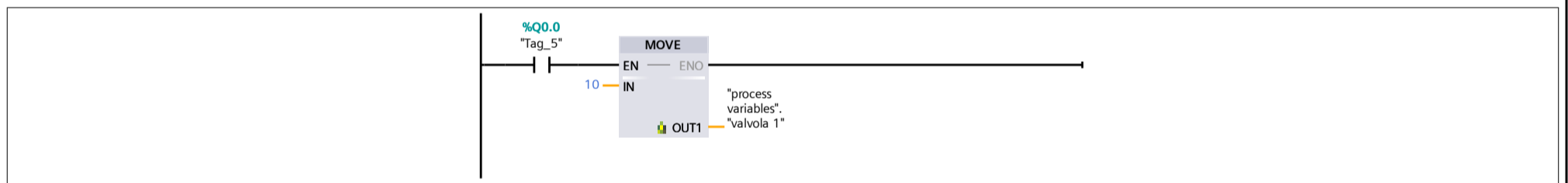
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
Input		
Output		
InOut		
Temp		
Constant		
▼ Return		
stato trend	Void	

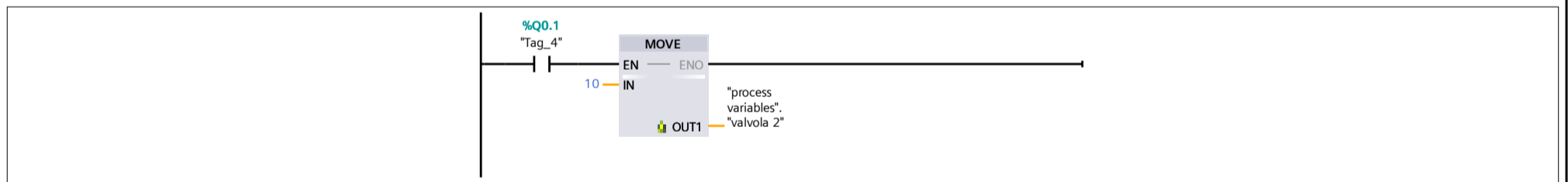
Network 1: controllo a 1 valvola 1



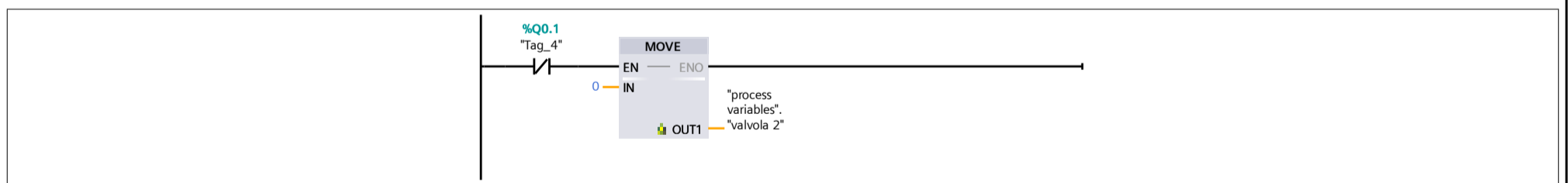
Network 2: controllo a 1 valvola 1



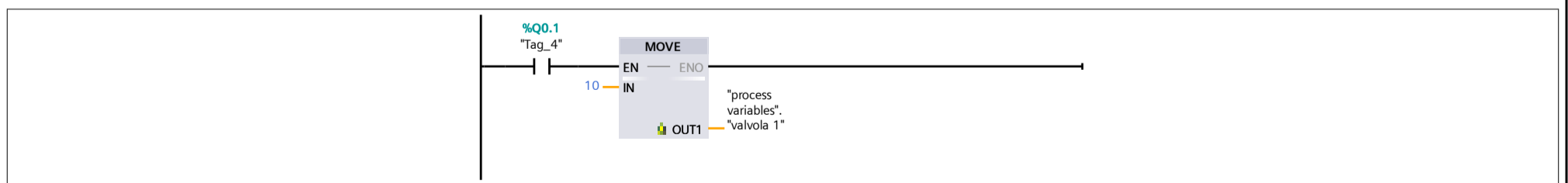
Network 3: controllo a 1 valvola 1



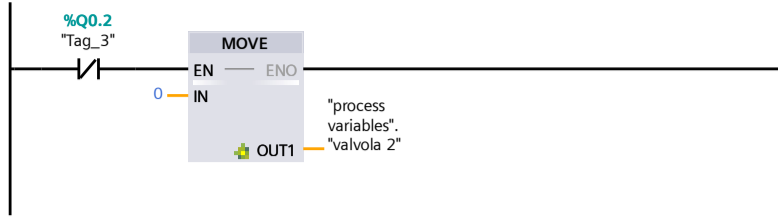
Network 4: controllo a 1 valvola 1



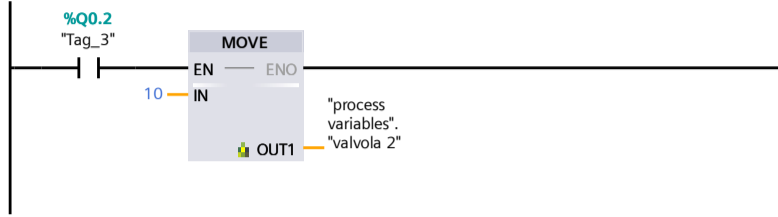
Network 5: controllo a 1 valvola 1



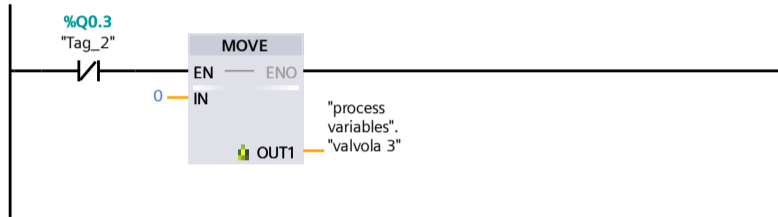
Network 6: controllo a 1 valvola 1



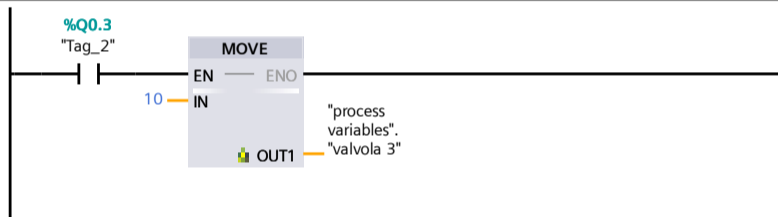
Network 7: controllo a 1 valvola 1



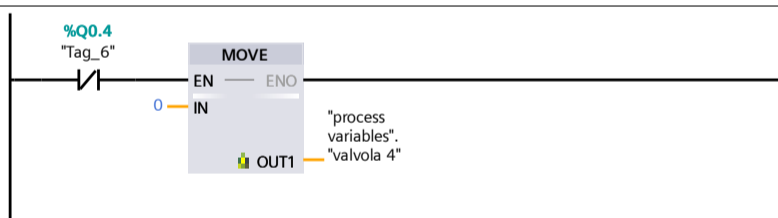
Network 8: controllo a 1 valvola 1



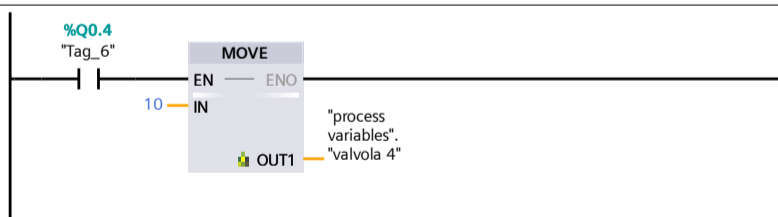
Network 9: controllo a 1 valvola 1



Network 10: controllo a 1 valvola 1



Network 11: controllo a 1 valvola 1



PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

controllo pilote light [FC3]

controllo pilote light Properties

General

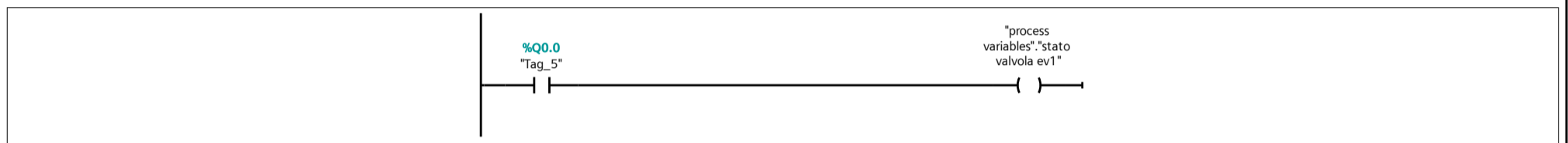
Name	controllo pilote light	Number	3	Type	FC	Language	LAD
Numbering	Automatic						

Information

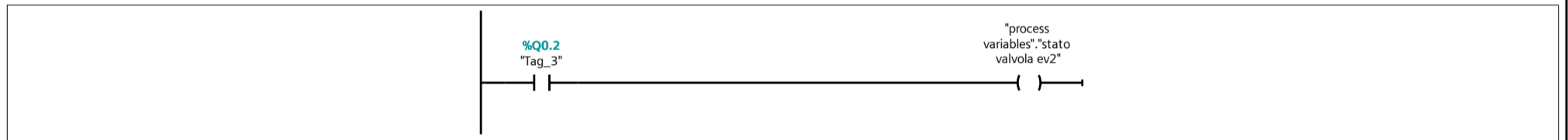
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
Input		
Output		
InOut		
Temp		
Constant		
▼ Return		
controllo pilote light	Void	

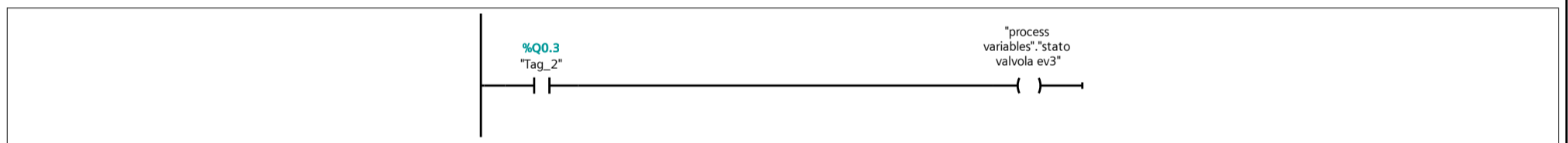
Network 1:



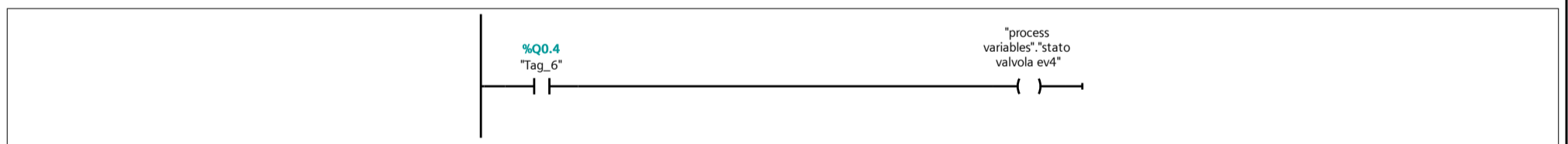
Network 2:



Network 3:



Network 4:



PLC_1 [CPU 1214C DC/DC/DC] / Program blocks / System blocks / Program resources

ramp generator [DB2]

ramp generator Properties

General

Name	ramp generator	Number	2	Type	DB	Language	DB
-------------	----------------	---------------	---	-------------	----	-----------------	----

Numbering	Automatic
------------------	-----------

Information

Title		Author	Simatic	Comment		Family	IEC
--------------	--	---------------	---------	----------------	--	---------------	-----

Version	1.0	User-defined ID	IEC_TMR
----------------	-----	------------------------	---------

Name	Data type	Start value	Retain
▼ Static			
PT	Time	T#0ms	False
ET	Time	T#0ms	False
IN	Bool	false	False
Q	Bool	false	False







PLC_1 [CPU 1214C DC/DC/DC]

Technology objects

This folder is empty.

PLC_1 [CPU 1214C DC/DC/DC] / PLC tags / Default tag table [35]

PLC tags

PLC tags				
	Name	Data type	Address	Retain
	Tag_1	Bool	%M0.0	False
	Tag_2	Bool	%Q0.3	False
	Tag_3	Bool	%Q0.2	False
	Tag_4	Bool	%Q0.1	False
	Tag_5	Bool	%Q0.0	False
	Tag_6	Bool	%Q0.4	False

PLC_1 [CPU 1214C DC/DC/DC] / PLC tags / Default tag table [35]

User constants

User constants		
Name	Data type	Value

PLC_1 [CPU 1214C DC/DC/DC] / PLC data types

System data types

This folder is empty.

PLC_1 [CPU 1214C DC/DC/DC] / Watch and force tables

Force table

Name	Address	Display format	Force value
------	---------	----------------	-------------

PLC_1 [CPU 1214C DC/DC/DC]

Traces

Name

PLC_1 [CPU 1214C DC/DC/DC] / Traces

Measurements

This folder is empty.

PLC_1 [CPU 1214C DC/DC/DC] / Traces

Combined measurements

Name

PLC_1 [CPU 1214C DC/DC/DC] / OPC UA communication

Server interfaces

This folder is empty.

PLC_1 [CPU 1214C DC/DC/DC]

PLC alarm text lists

This folder is empty.

PLC_1 [CPU 1214C DC/DC/DC] / Local modules

PLC_1 [CPU 1214C DC/DC/DC]

PLC_1

Project information

Name	PLC_1	Author	togno	Comment	
Slot	1	Rack	0		

Catalog information

Short designation	CPU 1214C DC/DC/DC	Description	Work memory 100 KB; 24VDC power supply with DI14 x 24VDC SINK/ SOURCE, DQ10 x 24VDC and AI2 on board; 6 high-speed counters and 4 pulse outputs on-board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 8 signal modules for I/O expansion; PROFINET IO controller, I-device, transport protocol TCP/IP, secure Open User Communication, S7 communication, Web server, OPC UA: Server DA	Article number	6ES7 214-1AG40-0XB0
Firmware version	V4.5		False		

Connection resources

	Station resources - Reserved - Maximum	Station resources - Reserved - Configured	Station resources - Dynamic - Configured	Module resources - PLC_1 [CPU 1214C DC/DC/DC] - Configured
Maximum number of resources:	34	34	34	68
	Maximum	Configured	Configured	Configured
PG communication:	4	-	-	-
HMI communication:	12	1	0	1
S7 communication:	8	0	0	0
Open user communication:	8	0	0	0
Web communication:	2	-	-	-
OPC UA client/server communication:	0	-	-	-
Other communication:	-	-	0	0
Total resources used:		1	0	1
Available resources:		33	34	67

Overview of addresses

Inputs	True	Outputs	True	Address gaps	False
---------------	------	----------------	------	---------------------	-------

Slot	True
-------------	------

Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
O	0	1	DI 14/DQ 10_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 1
I	64	67	AI 2_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 2
I	1000	1003	HSC_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	4 Bytes	-	0	1 21
O	1000	1001	Pulse_1	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 32
O	1002	1003	Pulse_2	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 33
O	1004	1005	Pulse_3	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 34
O	1006	1007	Pulse_4	Automatic update	PLC_1 [CPU 1214C DC/DC/DC]	-	2 Bytes	-	0	1 35